

## Bolt Dies for Models 500B and 531, 532, 541 and 542 Die Heads (Continued)

(UNC)			(UNF)	
Rod Size – TPI	RH – High-Speed	LH – High-Speed	Rod Size – TPI	RH – High-Speed
¼"-20	48605	–	¼"-28	48690
⅜"-18	48610	48915	⅜"-24	48695
½"-16	48615	48920	½"-24	48700
⅞"-14	48620	48925	⅞"-20	48705
1"-13	48625	48930	1"-20	48710
1 ¼"-12	48630	48935	1 ¼"-18	48715
1 ½"-11	48635	48940	1 ½"-18	48720
1 ¾"-10	48640	48945	1 ¾"-16	48725
2"-9	48645	48950	2"-14	48730
2 ¼"-8	48650	48955	2 ¼"-12	48735
2 ½"-7	48655	48960	2 ½"-14NS	49305
2 ¾"-7	48660	48965	2 ¾"-12	48740
3"-6	48665	48970	3"-12	48745
3 ½"-6	48670	48975	3 ½"-12	–
4"-5	48675	–	4"-12	48755
4 ½"-4 ½	48680	48985	–	–



For use with Models 531, 541 and 500B ¼"-1" Die Heads

For use with Models 532, 542 and 500B 1 ½"-2" Die Heads

(BSW)	
Rod Size - TPI	RH High-Speed
¼"-20	–
⅜"-18	–
½"-16	67615
⅞"-14	67620
1"-12	67625
1 ¼"-12	–
1 ½"-11	67635
1 ¾"-10	67640
2"-9	67645
2 ¼"-8	67650
2 ½"-7	67655
2 ¾"-7	67660
3"-6	67665
3 ½"-6	–
4"-5	67675
4 ½"-5	–
5"-4 ½	67685
5 ½"-4 ½	–

For use with Models 531, 541 and 500B ¼"-1" Die Heads

For use with Models 532, 542 and 500B 1 ½"-2" Die Heads

## Dies for Rebar, for use in Models 500B, 531, 532, 541 and 542 Die Heads

Cat No.			
(UNC)		(UNF)	
RH High-Speed	Rebar Size– TPI	RH High-Speed	Rebar Size– TPI
34077	⅜"-16	85850	1"-8
34082	½"-13	79120	1 ½"-7
34087	⅝"-11	85855	1 ¾"-6
34092	¾"-10	–	–

For use with Models 531, 541 and 500B ¼"-1" Die Heads

For use with Models 532, 542 and 500B 1 ½"-2" Die Heads

Acme		(S.I.) Series A Metric			Series B Metric		(ISO) International Standards. Org.	
Rod Size - TPI	RH High-Speed	Rod Size Thread Pitch	RH High-Speed	LH High-Speed	Rod Size Thread Pitch	RH High-Speed	Rod Size Thread Pitch	RH High-Speed
		in. mm			in. mm		in. mm	
–	–	M6-1.0	49795	49845	–	–	M6-1.0	50040
–	–	M7-1.0	–	49850	–	–	M7-1.0	–
–	–	M8-1.25	49805	–	–	–	M8-1.25	50050
–	–	M9-1.25	–	–	–	–	M9-1.25	–
–	–	M10-1.5	49815	–	M10–1.0	50560	M10-1.5	50060
–	–	M11-1.5	49820	49870	–	–	M11-1.5	–
¾"-6	49610	M12-1.75	49825	49875	M12–1.5	–	M12-1.75	50070
–	–	M14-2.0	49830	–	M14–1.5	–	M14-2.0	50075
–	–	M16-2.0	49835	–	M16–1.5	50575	M16-2.0	50080
–	–	M18-2.5	49840	49890	–	–	M18-2.5	50085
–	–	M20-2.5	50480	49895	M20–1.5	50585	M20-2.5	50090
–	–	M22-2.5	50485	49900	M22–1.5	50590	M22-2.5	50095
1"-5	49585	M24-3.0	50490	49905	M24–2.0	85870	M24-3.0	50100
–	–	M25-3.0	50495	–	–	–	M27-3.0	50105
–	–	M26-3.0	–	–	–	–	M30-3.5	50110
–	–	M27-3.0	50500	–	M27–2.0	–	M33-3.5	50115
–	–	M30-3.5	50505	49915	M30–2.0	–	M36-4.0	50120
1 ¼"-5	49600	M33-3.5	50510	–	–	–	M39-4.0	50125
–	–	M36-4.0	50515	49925	–	–	M42-4.5	50130
1 ¾"-4	–	M39-4.0	50520	49930	–	–	M45-4.5	–
–	–	M42-4.5	50525	–	–	–	M48-5.0	50140
–	–	M45-4.5	50530	–	–	–	M52-5.0	–
–	–	M48-5.0	50540	–	–	–	–	–
–	–	M50-5.0	50545	–	–	–	–	–
–	–	M52-5.0	50550	–	–	–	–	–

For metric high-speed rebar dies, Series B, ISO, see price list.